### Evaluation of the 6TiSCH Network Formation

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# Industrial Wireless Sensor Networks (IWSNs)



### Targeted applications: Process monitoring and control

Strict requirements:

- Reliability up to 99,999%
- Lifetime > 5 years
- Latency: tens of milliseconds

Main characteristics of a IWSN:

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- harsh environment
- a gateway and up to 100 resource constrained nodes
- specific designed communication protocols

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Applications								
CoAP (OSCORE)	6LoWPAN ND	RPL						
UDP ICMPv6								
IPv6								
6LoWPAN HC / 6LoRH HC								
6top (6TiSCH)								
IEEE Std 802.15.4 TSCH								
IEEE Std 802.15.4 PHY								

- Upper layers: IPv6-connectivity
  - 6LoWPAN, IPv6, CoAP etc.
  - RPL as distributed routing protocol
- Glueing together: 6top protocol proposed by *IETF 6TiSCH* 
  - assignment of communication links
  - definition of bootstrapping procedures
- At the bottom: IEEE 802.15.4-2015
  - 2.4 GHz low-power radio
  - *MAC: Time Slotted Channel Hopping* for industrial performance



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#### Scenario:

- Mesh, multi-hop network for industrial wireless
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#### Problem statement:

- Interplay of MAC and Routing protocols affects network performance
- Initial network formation is challenging

### Our simulative study hightlights...

- why a blind adoption of IETF 6TiSCH proposal is risky
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### TSCH synchronisation

- Goal: build a globally synchronized mesh network
- Exchanging Enhanced Beacon (EB) frames with time information

#### RPL DODAG construction

- Goal: organize nodes as a directed to solve the sink
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### IETF 6TiSCH minimal configuration (6TiSCH-MC, RFC 8180):

- Sink sets TSCH-schedule with one shared slot and sends EBs and DIOs
- Joining Nodes keep their radio on and listen for EB
- After hearing an EB: Node learns the minimal schedule and is synchronised
- After hearing a DIO: Node selects a preferred parent and broadcasts EBs and DIOs messages on its turn.

At the end: every node knowns the *minimal schedule* and is in the DODAG



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  (1) open-source, (2) popular and (3) compliance with 6TiSCH-stack
- Different topologies and three network sizes N<sub>size</sub> ∈ {9, 16, 25}

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• Varying crucial parameter of TSCH and RPL Trickle:

Parameter	Symbol	Value
TSCH number of channels	Nc	$\{4, 16\}$
TSCH EB period	t <sub>eb</sub>	{2048, 4096, 8192, 16384} ms
RPL minimal interval	I <sub>min</sub>	$\{128, 256,, 4096\}$ ms

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• Performance metrics:

(1) time, (2) charge consumed and (3) number of control frames exchanged until completed network formation

### Results: Limits of 6TiSCH-MC

In dense network or with improper setting of TSCH and RPL parameters:

- some nodes are not yet operational after 30 minutes
- In high battery consumption in several nodes

		Grid				Ellipse			Random		
		N <sub>size</sub>				N <sub>size</sub>			N <sub>size</sub>		
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2048 ms	4	0%	0%	0%	70%	16%	0%	0%	0%	0%	
4096 ms	4	84%	0%	0%	100%	100%	86%	46%	0%	0%	
8192 ms	4	100%	20%	0%	100%	100%	100%	100%	2%	0%	
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Table: Successful DODAG formations within 30 min

With slotframe duration  $T_{sf} = 1.01 s$  (i.e.  $N_s = 101$ ,  $t_s = 10 ms$ ) and  $I_{min} = 1024 ms$ 

Due to...

- collisions of control frame
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## Main Observations and Recommendations (1)

#### Network formation time:



In dense topologies:

- **1** Time gap between TSCH-synchronisation and DODAG completion
- PL minimal interval I<sub>min</sub> matters

Recommendations for implementers

Set  $t_{eb} \ge 4 \cdot (\text{slotframe duration})$  and  $I_{min} = (\text{slotframe duration}) + \epsilon$ 

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## Main Observations and Recommendations (2)

Extending 6TiSCH-MC with  $N_b = 2$  shared slots:



theoretical twice duty-cycle, but reduced charge consumedreduction of the time spent for network formation

#### Recommendation for implementers:

If dense topologies: Add additional shared slots for time and energy savings

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# Main Observations and Recommendations (2)

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- Overview of the IETF 6TiSCH minimal configuration (6TiSCH-MC)
- Extensive simulations to characterize its behaviour

#### Conclusions:

- Potential downsides of 6TiSCH-MC with dense topologies
- Recommendations for setting TSCH and RPL parameters

- Validate the results with testbeds/realistic channel
- Develop an algorithm for allocation of broadcast links in TSCH

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